

## WASTEWATER

AERATION SIDE CHANNEL BLOWERS









BLUEDIAMOND



### **CAPABILITIES**

### **Tooling & Machining**

Supported by a dedicated staff of highly skilled craftsmen utilizing CNC machining and EDM equipment, Charles Austen Pumps has the flexibility to support new product development with fast and viable tooling and machining to assist manufacture.

### **Product Development**

Charles Austen Pumps invents its own pump technology and invests heavily in state of the art R&D to design, develop and prove its new products.

### Moulding

With more than 50 years of experience, Charles Austen Pumps have in house injection moulding facilities with the latest high-tech CNC machines.

### **Assembly**

With 3 dedicated assembly facilities, Charles Austen Pumps employs a cell production system and can accommodate small to high volume production requirements.

### Warehousing

With 5 dedicated warehouse buildings on site, alongside our international distribution facilities, Charles Austen Pumps havethe capacity to hold huge orders in waiting.

### About the Blowers

At Charles Austen Pumps Ltd we stock an extensive range of side channel blowers and accessories that have been specifically sized for the critical needs of the wastewater and sewage industry. The range incorporates air blowers with flow rates from 5m³/hr to over 500m³/hr. We offer both single phase and three phase motor variants.

**Our History** 

1954

The company's original founder 'Charles Austen' invented the first ever compact diaphragm pump following the First World War. In 1954 Charles Austen Ltd. was renamed Charles Austen Pumps Ltd during an acquisition by the current family ownership.

1971

program was still firing on

all cylinders. Charles

specified to test certain

components of the rover

module by creating an

ultimate vacuum chamber.

space

pumps were

The American

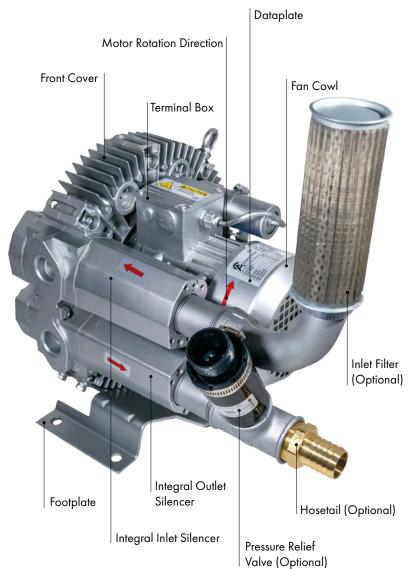
2012

Charles Austen's American division, Blue Diamond Pumps Inc opened it's USA facility. Offering a fully stocked distribution hub.



#### **INFOGRAPHIC**

With their high displacement volume and differential pressures over 400mbar(g) our low noise side channel blowers are ideally suited for the critical and demanding needs of the wastewater sector. The built-to-last robust construction is virtually maintenance free and delivers 20,000 hours operation without fail.



### **KEY FEATURES**



Stocked in our UK Warehouse.



Proven technology, extremely reliable.



Durable design, industrial quality and built to last.



High efficiency impeller(s).



Die cast aluminium construction.



Non-contact zero-wear operation.



Maintenance free operation.



Low noise level



International Efficiency Appoved.



Low pulsation.



UL Appoved.



# SINGLE **PHASE BLOWERS** enviro® SCB Series

### **SINGLE PHASE BLOWERS**

Aluminium construction, smooth airflow and maintenance free operation. Our industrial single phase blowers range from 0.55kW to 1.5kW with flowrates up to 150m <sup>3</sup>/hr.

We recommend replacing the inlet filter every 12-24 months depending on condition.

Can be supplied "ready to go" with inlet filter, pressure relief valve protection and hosetail.

Other models/sizes available upon request.



### **Key Features**









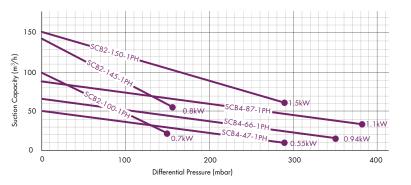




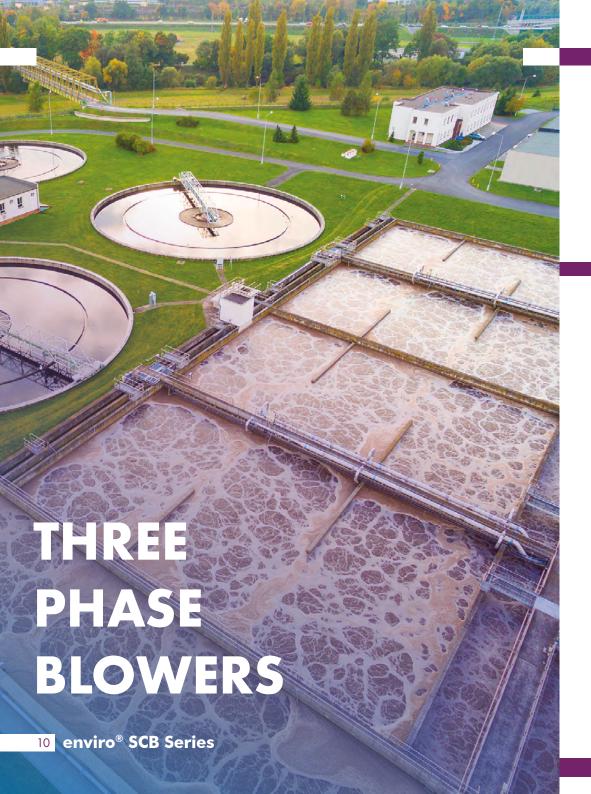




Model	kW Rating	Voltage	FLC (A)	Freeflow	Мах Д Р	Port size
SCB4-47-0.55kW-1PH	0.55kW	230V	3.0	47m³/hr	290mbar(g)	1 1/4" BSP
SCB2-100-0.7kW-1PH	0.7kW	230V	4.8	100m³/hr	150mbar(g)	1 1/4" BSP
SCB2-145-0.8kW-1PH	0.8kW	230V	5.2	145m³/hr	160mbar(g)	1 1/2" BSP
SCB4-66-0.94kW-1PH	0.94kW	230V	9.0	66m³/hr	350mbar(g)	1 1/4" BSP
SCB4-87-1.1kW-1PH	1.1kW	230V	10.1	87m³/hr	380mbar(g)	1 1/4" BSP
SCB2-150-1.5kW-1PH	1.5kW	230V	9.0	150m³/hr	290mbar(g)	1 1/2" BSP



enviro® SCB Series 09



### **THREE PHASE BLOWERS**

Aluminium construction, smooth airflow and maintenance free operation. Our industrial three phase blowers range from 0.55kW to 7.5kW with flowrates over 500m<sup>3</sup>/hr.

We recommend replacing the inlet filter every 12-24 months depending on condition.

Can be supplied "ready to go" with inlet filter, pressure relief valve protection and hosetail.

Other models/sizes available upon request.

### **Key Features**













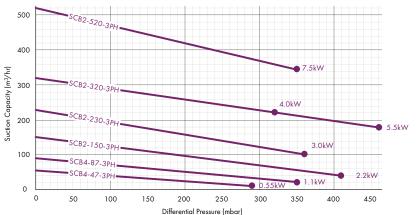




SCB4-87



Model	kW Rating	Voltage	FLC (A)	Freeflow	Max Δ P	Port size
SCB4-47-0.55kW-3PH	0.55kW	230/400V	2.45 Δ/1.42 Y	47m³/hr	290mbar(g)	1 1/4" BSP
SCB4-87-1.1kW-3PH	1.1kW	230/400V	3.9 ∆/2.25 Y	87m³/hr	350mbar(g)	1 1/4" BSP
SCB2-150-2.2kW-3PH	2.2kW	230/400V	8.1 Δ/4.6 Y	150m³/hr	410mbar(g)	1 1/2" BSP
SCB2-230-3.0kW-3PH	3.0kW	230/400V	11.4 ∆/6.5 Y	230m³/hr	360mbar(g)	2" BSP
SCB2-320-4.0kW-3PH	4.0kW	400/690V	8.4 ∆/4.8 Y	320m³/hr	320mbar(g)	2" BSP
SCB2-320-5.5kW-3PH	5.5kW	400/690V	11.1 ∆/6.4 Y	320m³/hr	460mbar(g)	2" BSP
SCB2-520-7.5kW-3PH	7.5kW	400/690V	15.0 ∆/8.7 Y	520m³/hr	350mbar(g)	2 1/2" BSP



enviro® SCB Series 11







### **ACCESSORIES**

Utilising an inlet filter and pressure relief valve is essential to protecting the blower and ensuring long-term hassle free operation. The inlet filter must be housed, it is suitable only for dry air and cannot be used with liquids.

Further accessories available upon request.



Inlet Filter - With Fittings



PRV - With Fittings



Hosetail



Inlet Filter (Spare)



PRV (Spare)

Model	Port Size	Inlet Filter with Fittings	Inlet Filter (Spare)	PRV with Fittings	PRV (Spare)	Hosetail
SCB4-47-0.55kW-1PH	1 1/4" BSP	AF32-KIT	AF32	RVPO1-KIT	RVP01	Hosetail32
SCB4-47-0.55kW-3PH	1 1/4" BSP	AF32-KIT	AF32	RVPO1-KIT	RVPO1	Hosetail32
SCB2-100-0.7 kW-1PH	1 1/4" BSP	AF32-KIT	AF32	RVPO1-KIT	RVP01	Hosetail32
SCB2-145-0.8kW-1PH	1 1/2" BSP	AF40-KIT	AF40	RVPO1-KIT	RVP01	Hosetail40
SCB4-66-0.94kW-1PH	1 1/4" BSP	AF32-KIT	AF32	RVP02-KIT	RVP02	Hosetail32
SCB4-87-1.1kW-3PH	1 1/4" BSP	AF32-KIT	AF32	RVP02-KIT	RVP02	Hosetail32
SCB4-87-1.1kW-1PH	1 1/4" BSP	AF32-KIT	AF32	RVP02-KIT	RVP02	Hosetail32
SCB2-150-1.5kW-1PH	1 1/2" BSP	AF40-KIT	AF40	RVPO1-KIT	RVP01	Hosetail40
SCB2-150-2.2kW-3PH	1 1/2" BSP	AF40-KIT	AF40	RVP02-KIT	RVP02	Hosetail40
SCB2-230-3.3kW-3PH	2" BSP	AF50-KIT	AF50	RVP02-KIT	RVP02	Hosetail50
SCB2-230-4.0kW-3PH	2" BSP	AF50-KIT	AF50	RVP02-KIT	RVP02	Hosetail50
SCB2-320-5.5kW-3PH	2" BSP	AF50-KIT	AF50	RVP02-KIT	RVP02	Hosetail50
SCB2-520-7.5kW-3PH	2 1/2" BSP	AF65-KIT	AF65	RVPO4-KIT	RVM04	Hosetail65

### **ORDERING**



All Enviro SCB Series machines are covered by a comprehensive warranty. To validate this warranty the unit must be regularly checked and serviced on a yearly basis. We recommend replacing the filter every 12-24 months depending on condition.

### **Applications**

Wastewater & sewage treatment systems are typical applications for the enviro® range, this can span from domestic to commercial tanks.

These blowers can also be used in other industries such us medical, plastics, woodwoking, print, packaging. Examples include:

- Pneumatic Conveying Vacuum Holding
- Pick & Place
- AGSS

- Extraction Systems
- Vacuum Lifting
- Woodworking
- Drying











Phone your order & product enquiry hotline. +44 (0) 1932355277





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For more product information and a look at our entire range of pumps you can visit our website: www.charlesausten.com

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